Enhanced Physical Recovery of Petroleum NAPL from Groundwater – Reagent Injection For Increasing Efficacy of Mechanically Assisted Recovery

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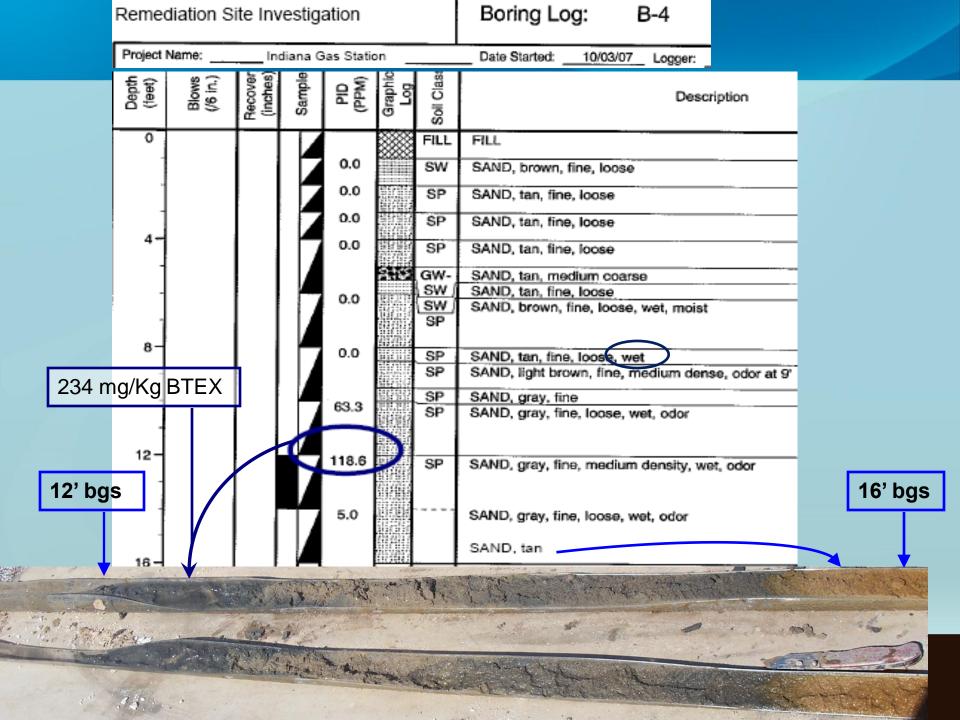
BACKGROUND



Sorbed Hydrocarbons

- Residual from leaks or spills
- Long-term source of groundwater contamination
- Large quantities difficult to treat
 - Stoichiometry limitations
- Also difficult to remove physically
 - Stuck on soil
 - Poor mobility
 - Bailing, P&T diminishing returns





BACKGROUND



RegenOx® ISCO Technology

- Activated Sodium Percarbonate
 - Silica/silicate catalyst
 - Contaminant destruction
- Widely used (500 + sites)
- Detergent-like properties
 - Silicates and carbonates
- Known to promote desorption
 - Areas of high sorbed mass

STIMULATING DESORPTION

RegenOx® has desorption effect on sorbed mass

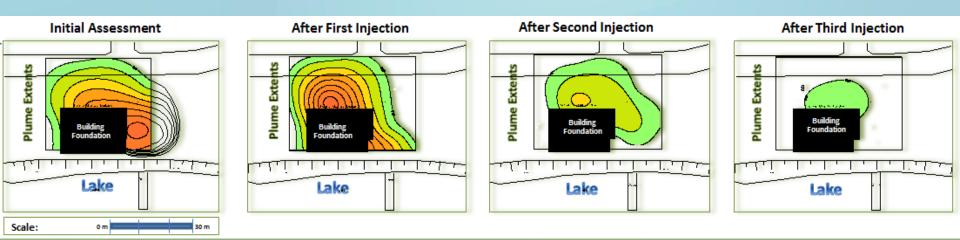
- Soil-bound hydrocarbons are released after RegenOx

applications



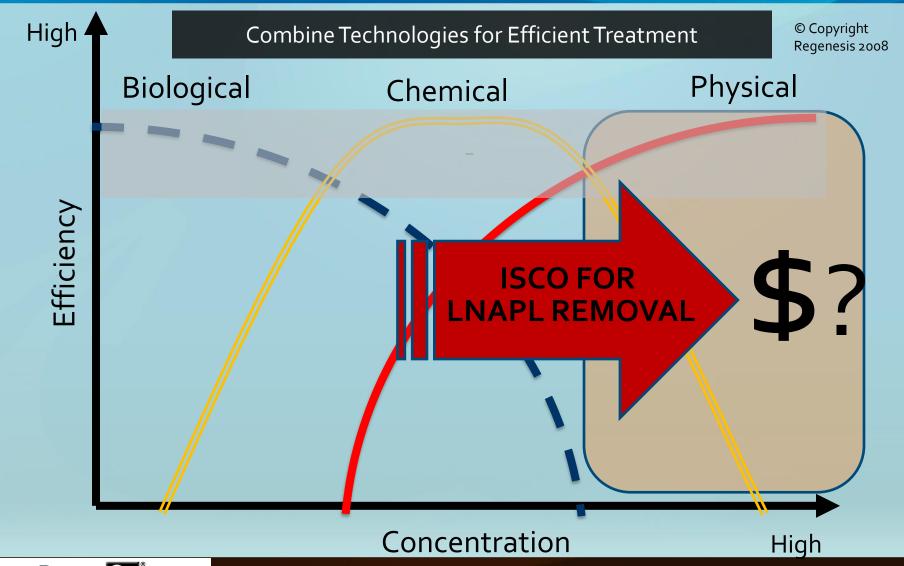


OBSERVATION: REGENOX DESORBES CONTAMINATION AFTER FIRST INJECTION



Example NFA project after first Injection: 23x increase in dissolved BTEX and TPH-G 27x decrease in sorbed BTEX and TPH-G

INTEGRATED SITE REMEDIATION





SORBED HYDROCARBONS

- De-sorbing mass allows for physical recovery
 - More efficient compared to chemical oxidation or bioremediation
 - Increase GW concentrations
 - Mobilize NAPL



NEW TECHNOLOGY APPROACH

- Emphasize features of RegenOx that cause desorption
 - Detergent properties
 - Alkaline pH
- Use of technology: strictly with physical removal
 - Bailing wells
 - Extraction
 - Pump & Treat
- New Development: (PetroCleanze™)



PRODUCT FORM

2- Part Product Formulation

 RegenOx Part A: Sodium Percarbonate Oxidant

PetroCleanze Activator: Ir embedded silicate gel

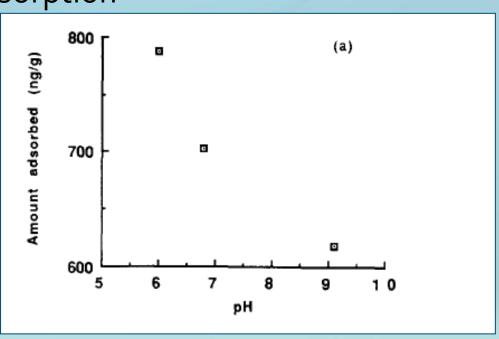




DEVELOPMENT

- Standard RegenOx Mechanisms
 - Desorption of contaminant from soil to groundwater
 - > Detergent ingredients silicates and carbonates
 - > Alkaline pH favors desorption

Sorption of Xylenes on Soil vs. pH



Kango, R. A.; Quinn, J. G. Chemosphere, 1989, 19, 1269-1276.

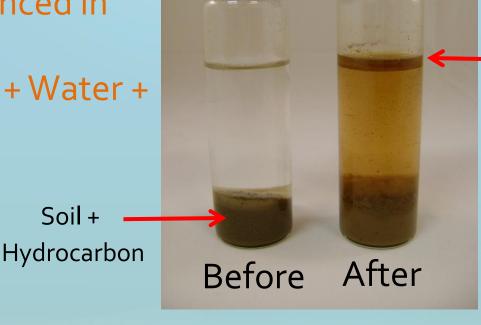
DEVELOPMENT

Oxidation of Contaminants

- Sodium percarbonate-based oxidant
- RegenOx catalyst: sorption and destruction
- Alkaline pH favors desorption
- Partial oxidation generates surfactants

DEVELOPMENT

- PetroCleanze in the Lab
 - Same oxidation performance as RegenOx
 - Desorption enhanced in slurry mixtures
 - Experiment: Soil + Water + **TPH**



Separate

Phase

Hydrocarbon

Regen Ox® PetroCleanze^{**} Soil +

FIELD APPLICATION OF PETROCLEANZE

• First hand experience on applications and remediation

chemistry

PetroCleanze



Pre-injection



21 hrs post



24 hrs post



BENEFITS

- Inorganic mixture that stimulates desorption of bound hydrocarbons
 - Allows for rapid and low cost removal
- No residual BOD left behind as with surfactant flushing
 - Increases oxygen content in subsurface stimulating biodegradation
- Avoid expensive well networks and O&M typical of surfactant applications

TREATING SOURCE AREAS





TREATING SOURCE AREAS



Treating Residual Sorbed Mass

- Excellent for treating smear-zones, source zones
 - ➤ Inject with direct-push rigs or wells
 - Rapidly recover hydrocarbon with wells or vacuum trucks

STIMULATING PUMP & TREAT SYSTEMS

Increases Efficiency of P&T Systems



RRS APPLICATION: PETROCLEANZE



Advanced Technologies for Contaminated Site Remediation

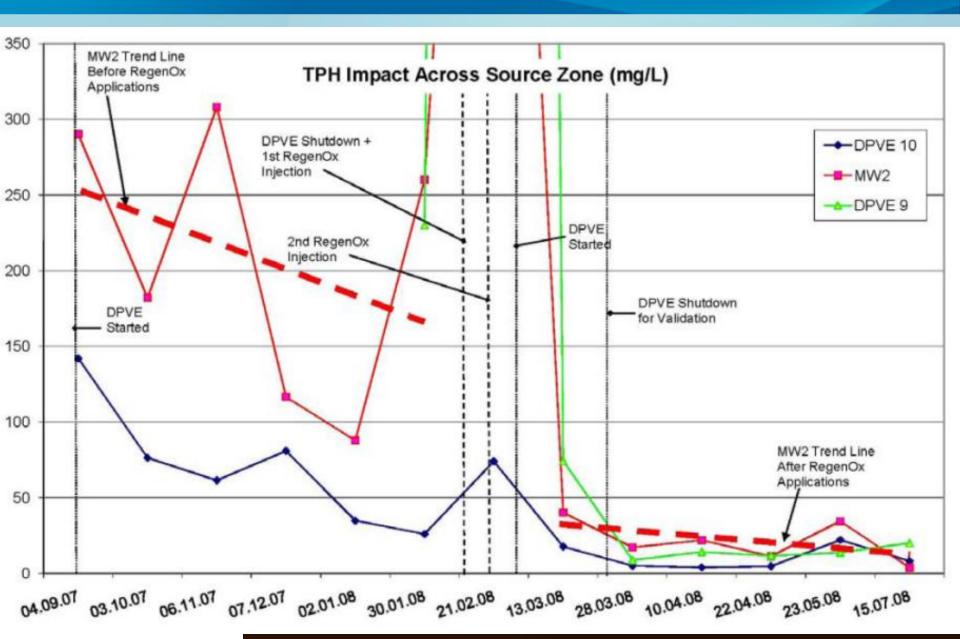
RegenOx PetroCleanze Application Summary Report

Table 2

Date	Time	Location	Temperature	Conductivity	Dissolved	pН	ORP	Comments
			(Farenheit)	(uS/cm)	Oxygen (mg/L)			
12/13/2011	9:44 AM	MW-8	60.8	2,188	5.5	6.7	190.5	No IPs completed nearby
12/14/2011	10:18 AM	MW-8	58.9	24,053	44.0	11.7	98.2	IP-10 completed 12/13
12/15/2011	1:32 PM	MW-8	58.7	32,060	49.6	11.5	33.5	
12/14/2011	10:51 AM	MW-5	60.6	1,022	8.4	7.0	105.5	Next to IP-25, prior to pumping
12/14/2011	2:34 PM	MW-5	56.0	944	29.1	6.9	180.0	After injecting in IP-16
12/15/2011	1:11 PM	MW-5	61.6	25,400	47.0	11.9	151.0	During injection at 15
12/15/2011	1:26 PM	MW-2D (s)	58.8	25,070	53.6	11.3	50.5	Foam in well. Well plug in tact.
12/15/2011	1:20 PM	MW-2 (north)	63.4	738	9.3	7.2	85.5	After IP-34-36 were done



STIMULATING PUMP & TREAT SYSTEMS



CASE STUDY: SITE BACKGROUND

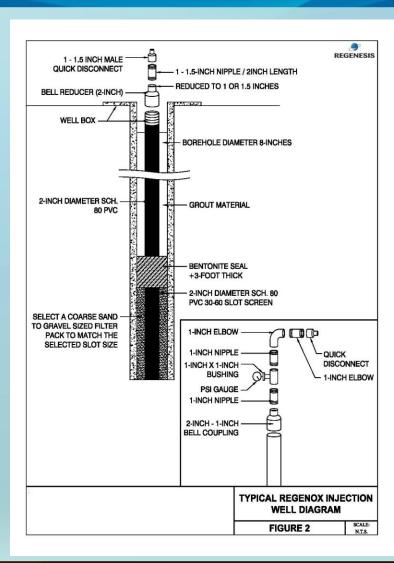
- Site: International Sea Port
- Remedial Driver: Redevelopment
- Source: Line leaks between USTs and offloading points
- Aquifer Type: Sand
- Contaminant: Diesel Range HC's (weathered)
- GW Depth: Approx. 20 feet bgs
- GWTPH Concentration: Range 10-100 mg/L
- Soil TPH Concentration: >5,000 mg/kg

CASE: TPH-D GW



CASE: METHODS

- Injection Extraction
 - "Push-Pull"
- Injection "Push" Phase
 - Injection via 17 dedicated injection—extraction wells
 - App. Rate Approx. 20 lbs/yd3
 - 5% Solution

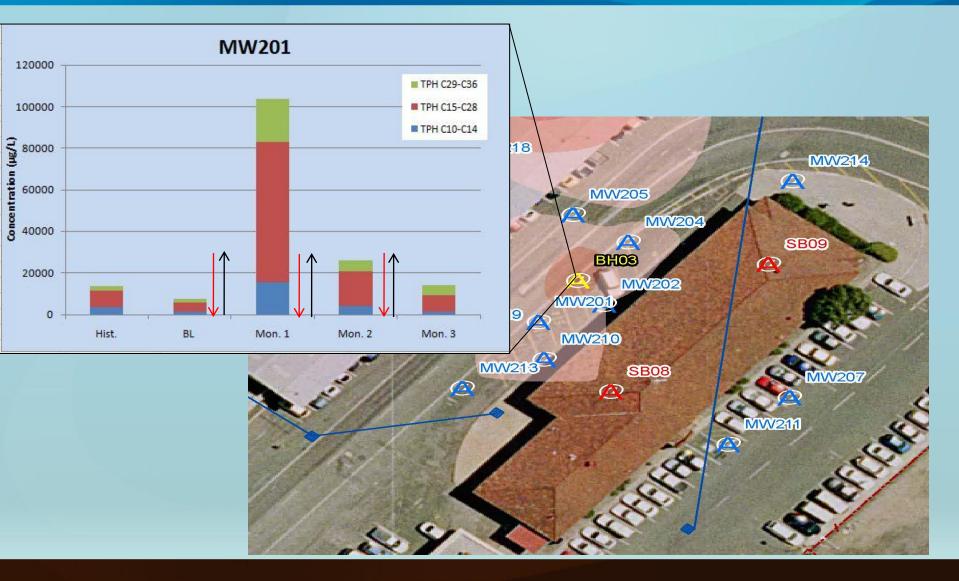


CASE: METHODS

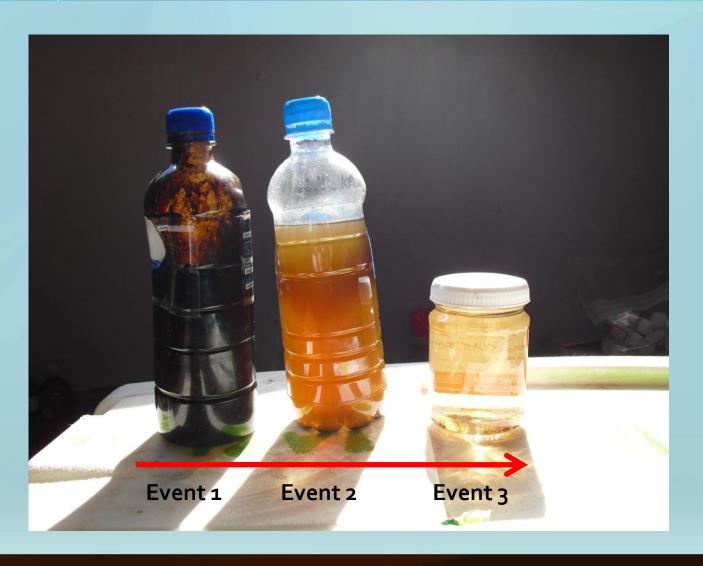
- Reaction
- Allowed 14-21 days between "Push" and "Pull" Maximize desorption & ISCO rxn
- Extraction "Pull" Phase
 - Vacuum Truck
 - Extracted from Injection Wells
 - Removed 5,000 gals/event



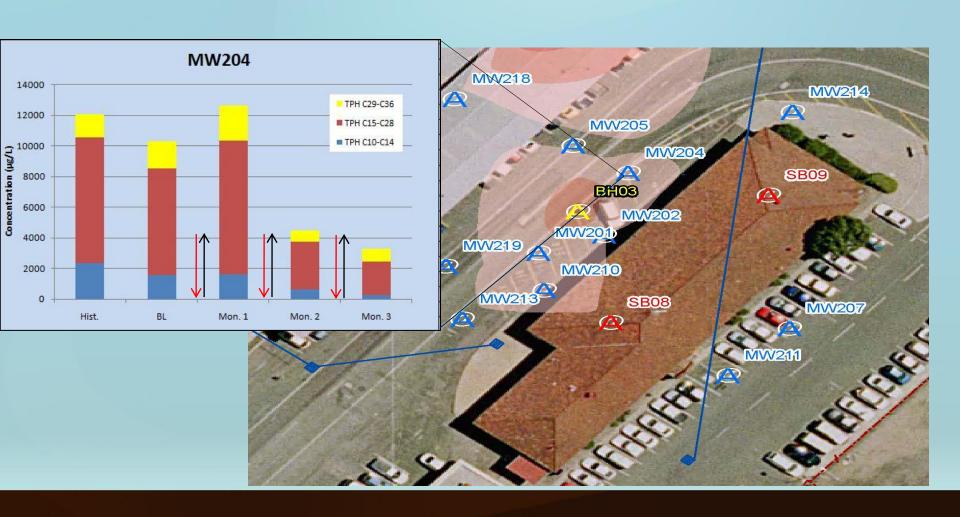
CASE: CONTAMINANT CONCENTRATION CHANGES



CASE: POST APPLICATION WATER QUALITY (VISUAL)



CASE: CONTAMINANT CONCENTRATION CHANGES



CASE: RESULTS

- Average Site Reduction 71%
 - Representative Reductions
 - High Concentration Wells:
 105 to 21 mg/L
 - Medium Concentration Wells:
 36 to 3 mg/L
 - Low Concentration Well:7 to 2 mg/L

CASE: RESULTS (CONT.)

- Remedial Results
 - 3-6 month period
 - removed about 1,000 lbs. of HC mass
- Site Implications
 - Minimal Rebound
 - GW remains below cleanup criteria 24 months later

PETROCLEANZE™

- Stimulates desorption of bound hydrocarbons
 - > Vadose zone or smear zone
 - body of dissolved plume
 - > NAPL mobilization/emulsification
- Rapid and low cost removal of hydrocarbon mass
- Significantly enhances recovery methods (P&T, Vacuum Extraction, etc.)
- Creates oxygen-rich environment for aerobic bioremediation and natural attenuation
- No added BOD



LET RRS HELP YOU REMEDIATE NAPL SITES





THANK YOU

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